TOOLHOLDERS

AUTOMATIC LATHES

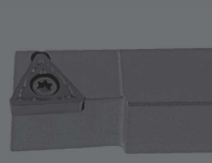


Automatic lathe toolholders efficiently hold cutting tools during automated machining. They ensure precision and consistency in high-speed operations. Quick-change mechanisms facilitate rapid tool changes, minimizing downtime and maximizing productivity in many industries.

Suportes de torno automático mantêm eficientemente ferramentas de corte durante a maquinação automatizada. Garantem precisão e consistência em operações de alta velocidade. Mecanismos de troca rápida facilitam mudanças ágeis, minimizando o tempo de inatividade e maximizando a produtividade em diversas indústrias.

Los portaherramientas de torno automático mantienen eficientemente las herramientas de corte durante el mecanizado automatizado. Aseguran precisión y consistencia en operaciones de alta velocidad. Los mecanismos de cambio rápido facilitan cambios ágiles de herramientas, minimizando el tiempo de inactividad y maximizando la productividad en muchas industrias.

Center Screw Toolholders (S) > page 836



> Solution for ensuring easy insert exchange without interference

Solução ideal para garantir a troca fácil da pastilha sem interferência | Solución para garantizar un intercambio fácil de la plaquita sin interferencias



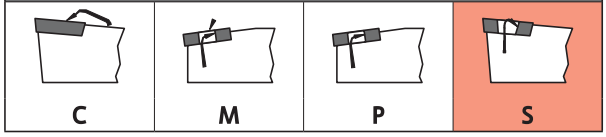
Maximize efficiency
with automatic lathes toolholders

CODE KEY FOR AUTOMATIC LATHES (ISO)

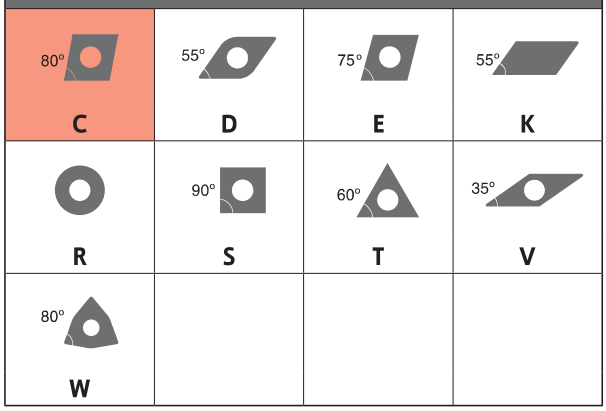
Sistema de codificação para tornos automáticos (ISO) | Codificación de herramientas de tornos automáticos (ISO)

S	C	A	C	R	12	12	M	09
1	2	3	4	5	6	7	8	9

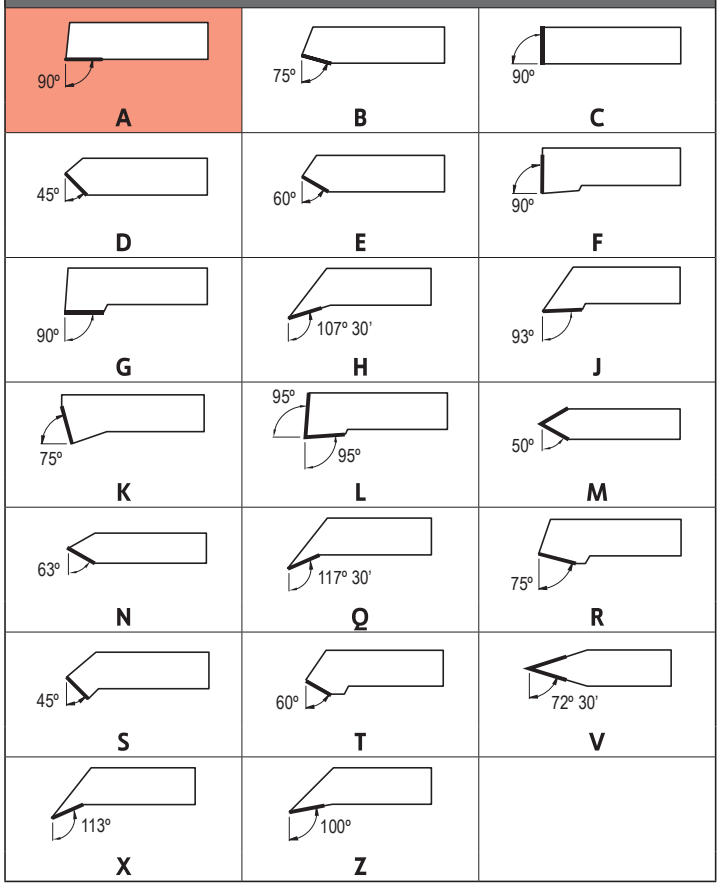
1 - Inserts Clamping System



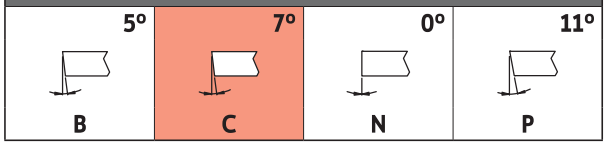
2 - Insert Shape



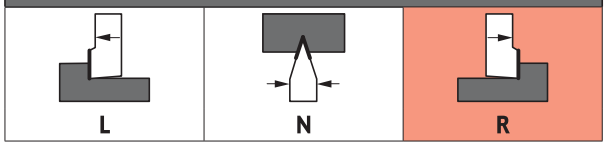
3 - Toolholder Leading Angle



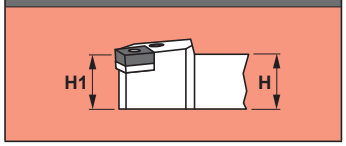
4 - Inserts Clearance Angle



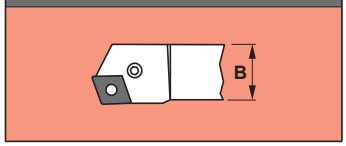
5 - Tool Hand



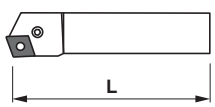
6 - Height of Shank (mm)



7 - Width of Shank (mm)

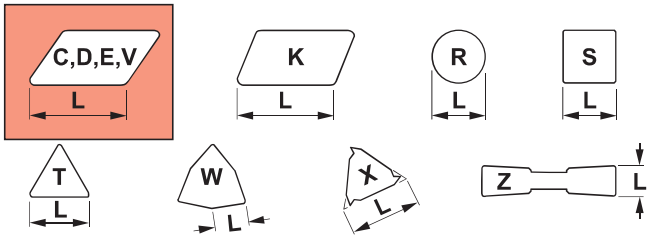


8 - Length of Holder (mm)

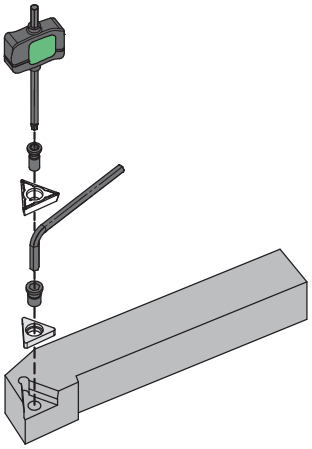


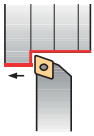
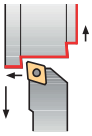
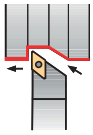
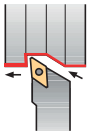
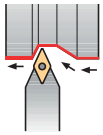
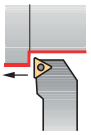
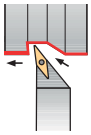
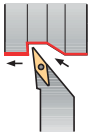
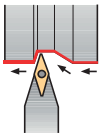
D	60	P	170
E	70	R	200
F	80	S	250
H	100	T	300
K	125	U	350
L	140	V	400
M	150	X	Special

9 - Length of Inserts Cutting Edge (mm)



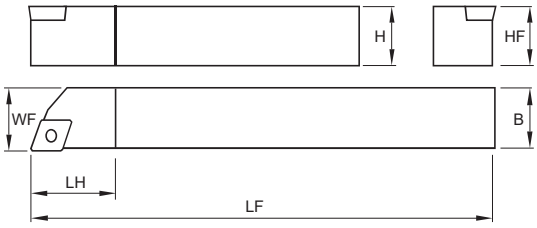
(S) CENTER SCREW SYSTEM

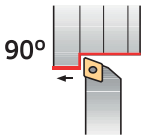


SCAC 90°  PAGE C - 837 CC.. 0602.. CC.. 09T3..	**SCLC 95°**  PAGE C - 838 CC.. 0602.. CC.. 09T3..	**SDAC 90°**  PAGE C - 839 DC.. 0702.. DC.. 11T3..	**SDJC 93°**  PAGE C - 840 DC.. 0702.. DC.. 11T3..	**SDNC 62°30'**  PAGE C - 841 DC.. 0702.. DC.. 11T3..	**STJC 93°**  PAGE C - 842 TC.. 1102..
SVAC 90°  PAGE C - 843 VC.. 1103.. VC.. 1604..	**SVJC 93°**  PAGE C - 844 VC.. 1103.. VC.. 1604..	**SVVC 72°30'**  PAGE C - 845 VC.. 1103..			

SCAC 90° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212251300	212251400	SCAC R/L 0808 M06	8	8	150	8	8	CC.. 0602..	0,070	⊛	⊛
212251500	212251600	SCAC R/L 1010 M06	10	10	150	10	10	CC.. 0602..	0,110	⊛	⊛
212251700	212251800	SCAC R/L 1212 M06	12	12	150	12	12	CC.. 0602..	0,150	⊛	⊛
212251900	212252000	SCAC R/L 1616 M06	16	16	150	16	16	CC.. 0602..	0,280	⊛	⊛
212252100	212252200	SCAC R/L 1212 M09	12	12	150	12	12	CC.. 09T3..	0,150	⊛	⊛
212252300	212252400	SCAC R/L 1616 M09	16	16	150	16	16	CC.. 09T3..	0,280	⊛	⊛

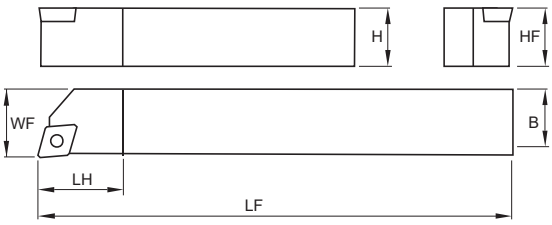
⊛ Stock item | Produto de stock | Itens de stock ◯ Available under request | Disponível sobre consulta | Disponible bajo consulta

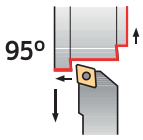
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SCAC R/L 0808 M06	P0250700	XT07
SCAC R/L 1010 M06	P0250700	XT07
SCAC R/L 1212 M06	P0250700	XT07
SCAC R/L 1616 M06	P0250700	XT07
SCAC R/L 1212 M09	P0401100	XT15-S35
SCAC R/L 1616 M09	P0401100	XT15-S35

SCLC 95° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212252500	212252600	SCLC R/L 0808 M06	8	8	150	8	8	CC.. 0602..	0,070	⊛	⊛
212252700	212252800	SCLC R/L 1010 M06	10	10	150	10	10	CC.. 0602..	0,110	⊛	⊛
212252900	212253000	SCLC R/L 1212 M06	12	12	150	12	12	CC.. 0602..	0,150	⊛	⊛
212253100	212253200	SCLC R/L 1616 M06	16	16	150	16	16	CC.. 0602..	0,280	⊛	⊛
212253300	212253400	SCLC R/L 1212 M09	12	12	150	12	12	CC.. 09T3..	0,150	⊛	⊛
212253500	212250400	SCLC R/L 1616 M09	16	16	150	16	16	CC.. 09T3..	0,280	⊛	⊛

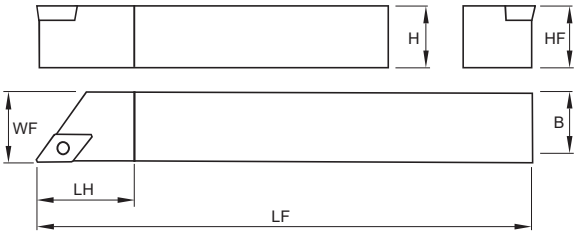
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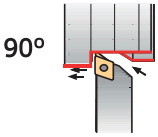
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SCLC R/L 0808 M06	P0250700	XT07
SCLC R/L 1010 M06	P0250700	XT07
SCLC R/L 1212 M06	P0250700	XT07
SCLC R/L 1616 M06	P0250700	XT07
SCLC R/L 1212 M09	P0401100	XT15-S35
SCLC R/L 1616 M09	P0401100	XT15-S35

SDAC 90° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212253600	212253700	SDAC R/L 0808 M07	8	8	150	12,7	8	DC.. 0702..	0,070	●	●
212253800	212253900	SDAC R/L 1010 M07	10	10	150	15,0	10	DC.. 0702..	0,110	●	●
212254000	212254100	SDAC R/L 1212 M07	12	12	150	15,0	12	DC.. 0702..	0,150	●	●
212254200	212254300	SDAC R/L 1616 M07	16	16	150	16,0	16	DC.. 0702..	0,280	●	●
212254400	212254500	SDAC R/L 1212 M11	12	12	150	18,0	12	DC.. 11T3..	0,150	●	●
212254600	212254700	SDAC R/L 1616 M11	16	16	150	20,0	16	DC.. 11T3..	0,280	●	●

● Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta

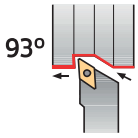
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SDAC R/L 0808 M07	P0250700	XT07
SDAC R/L 1010 M07	P0250700	XT07
SDAC R/L 1212 M07	P0250700	XT07
SDAC R/L 1616 M07	P0250700	XT07
SDAC R/L 1212 M11	P0401100	XT15-S35
SDAC R/L 1616 M11	P0401100	XT15-S35

SDJC 93° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212254800	212254900	SDJC R/L 0808 M07	8	8	150	8	8	DC.. 0702..	0,070	◉	◉
212255000	212255100	SDJC R/L 1010 M07	10	10	150	10	10	DC.. 0702..	0,110	◉	◉
212255200	212255300	SDJC R/L 1212 M07	12	12	150	12	12	DC.. 0702..	0,150	◉	◉
212255400	212255500	SDJC R/L 1616 M07	16	16	150	16	16	DC.. 0702..	0,280	◉	◉
212255600	212255700	SDJC R/L 1212 M11	12	12	150	12	12	DC.. 11T3..	0,150	◉	◉
212255800	212255900	SDJC R/L 1616 M11	16	16	150	16	16	DC.. 11T3..	0,280	◉	◉

◉ Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta

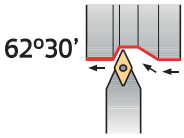
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SDJC R/L 0808 M07	P0250700	XT07
SDJC R/L 1010 M07	P0250700	XT07
SDJC R/L 1212 M07	P0250700	XT07
SDJC R/L 1616 M07	P0250700	XT07
SDJC R/L 1212 M11	P0401100	XT15-S35
SDJC R/L 1616 M11	P0401100	XT15-S35

SDNC 62°30' Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code	Reference	Dimensions (mm)					Insert	WT	Stock
		HF = H	B	LF	LH	WF			
212256000	SDNC N 1010 M07	10	10	150	15	5,2	DC.. 0702..	0,100	◈
212256100	SDNC N 1212 M11	12	12	150	21	6,2	DC.. 11T3..	0,140	◈
212256200	SDNC N 1616 M11	16	16	150	21	8,6	DC.. 11T3..	0,270	◈

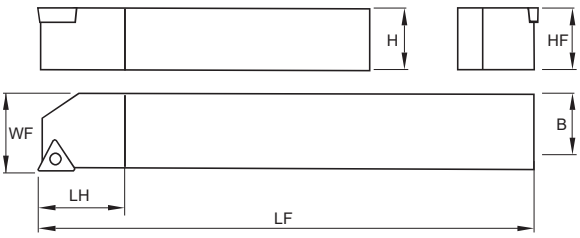
◈ Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta

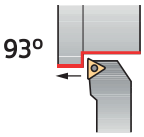
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SDNC N 1010 M07	P0250700	XT07
SDNC N 1212 M11	P0401100	XT15-S35
SDNC N 1616 M11	P0401100	XT15-S35

STJC 93° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212256300	212256400	STJC R/L 1010 M11	10	10	150	16	10	TC.. 1102..	0,110	⊛	⊛
212256500	212256600	STJC R/L 1212 M11	12	12	150	16	12	TC.. 1102..	0,150	⊛	⊛
212256700	212256800	STJC R/L 1616 M11	16	16	150	16	16	TC.. 1102..	0,280	⊛	⊛

⊛ Stock item | Produto de stock | Itens de stock

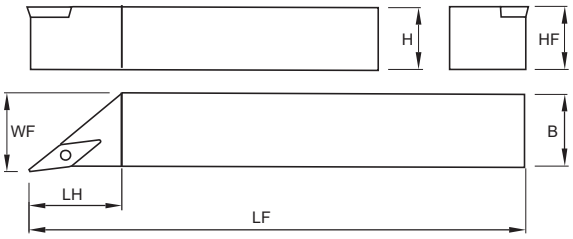
◯ Available under request | Disponível sobre consulta | Disponible bajo consulta

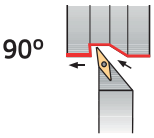
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
STJC R/L 1010 M11	P0250700	XT07
STJC R/L 1212 M11	P0250700	XT07
STJC R/L 1616 M11	P0250700	XT07

SVAC 90° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212256900	212257000	SVAC R/L 0808 M11	8	8	150	26	8	VC.. 1103..	0,070	◈	◈
212257100	212257200	SVAC R/L 1010 M11	10	10	150	26	10	VC.. 1103..	0,100	◈	◈
212257300	212257400	SVAC R/L 1212 M11	12	12	150	26	12	VC.. 1103..	0,140	◈	◈
212257500	212257600	SVAC R/L 1616 M11	16	16	150	26	16	VC.. 1103..	0,270	◈	◈
212257700	212257800	SVAC R/L 1212 M16	12	12	150	40	12	VC.. 1604..	0,140	◈	◈
212257900	212258000	SVAC R/L 1616 M16	16	16	150	40	16	VC.. 1604..	0,270	◈	◈

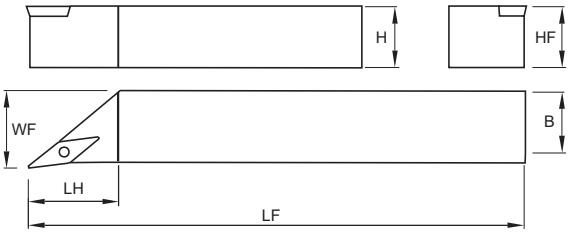
◈ Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta

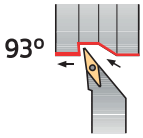
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SVAC R/L 0808 M11	P0250700	XT07
SVAC R/L 1010 M11	P0250700	XT07
SVAC R/L 1212 M11	P0250700	XT07
SVAC R/L 1616 M11	P0250700	XT07
SVAC R/L 1212 M16	P0401100	XT15-S35
SVAC R/L 1616 M16	P0401100	XT15-S35

SVJC 93° Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code		Reference	Dimensions (mm)					Insert	WT	Stock	
R	L		HF = H	B	LF	LH	WF			R	L
212258100	212258200	SVJC R/L 0808 M11	8	8	150	26	8	VC.. 1103..	0,070	◈	◈
212258300	212258400	SVJC R/L 1010 M11	10	10	150	26	10	VC.. 1103..	0,100	◈	◈
212258500	212258600	SVJC R/L 1212 M11	12	12	150	26	12	VC.. 1103..	0,140	◈	◈
212258700	212258800	SVJC R/L 1616 M11	16	16	150	26	16	VC.. 1103..	0,270	◈	◈
212258900	212259000	SVJC R/L 1212 M16	12	12	150	40	12	VC.. 1604..	0,140	◈	◈
212259100	212259200	SVJC R/L 1616 M16	16	16	150	40	16	VC.. 1604..	0,270	◈	◈

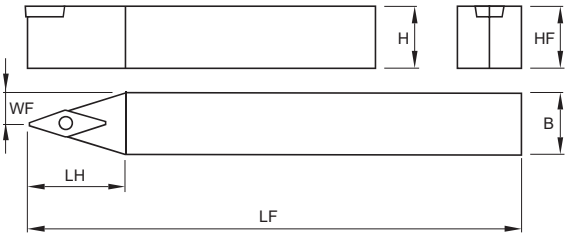
◈ Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta

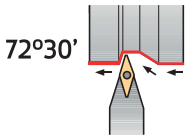
SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SVJC R/L 0808 M11	P0250700	XT07
SVJC R/L 1010 M11	P0250700	XT07
SVJC R/L 1212 M11	P0250700	XT07
SVJC R/L 1616 M11	P0250700	XT07
SVJC R/L 1212 M16	P0401100	XT15-S35
SVJC R/L 1616 M16	P0401100	XT15-S35

SVVC 72°30' Toolholders | Ferros de torno | Herramientas de torneado

(S) CENTER SCREW TOOLHOLDERS





Axial: 0°
Radial: 0°

Order Code	Reference	Dimensions (mm)					Insert	WT	Stock
		HF = H	B	LF	LH	WF			
212259300	SVVC N 0808 M11	8	8	150	21	4,3	VC.. 1103..	0,070	◈
212259400	SVVC N 1010 M11	10	10	150	21	5,3	VC.. 1103..	0,100	◈
212259500	SVVC N 1212 M11	12	12	150	21	6,3	VC.. 1103..	0,140	◈
212259600	SVVC N 1616 M11	16	16	150	21	8,3	VC.. 1103..	0,260	◈

◈ Stock item | Produto de stock | Itens de stock ◯ Available under request | Disponível sobre consulta | Disponible bajo consulta

SPARE PARTS Acessórios | Repuestos

Cutter Reference	Screw	Wrench
		
SVVC N 0808 M11	P0250700	XT07
SVVC N 1010 M11	P0250700	XT07
SVVC N 1212 M11	P0250700	XT07
SVVC N 1616 M11	P0250700	XT07