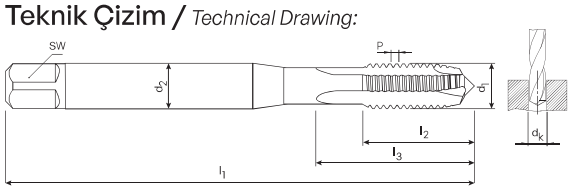
Metric Straight Gun Point

M | HSS-E PM | DIN 376 | DIN 371

Teknik Çizim / *Technical Drawing:*



TiN AlCrN TiCN

Cutting Speed m/min	P.1	P.2	P.3	P.4	P.5	P.6	P.7	M.1	M.2	K.1	K.2	K.3	K.4
TiN	19 - 27	14-20	14-20	11-13	11-13	-	-	-	-	-	-	-	-
AlCrN	22 - 29	18 - 23	18 - 23	12 - 15	13 - 15	9 - 11	9 - 11	5 - 8	5 - 8	12 - 25	12 - 25	12 - 25	-
TiCN	22 - 29	18 - 23	18 - 23	12 - 15	13 - 15	9 - 11	9 - 11	5 - 8	5 - 8	12 - 25	12 - 25	12 - 25	-

Sunulan değerler referans niteliğindedir; en uygun ayarlar, kullanıcının işleme koşullarına göre belirlenmelidir. | *The provided values are for reference; the most suitable settings should be determined according to the user's machining conditions.*

Article No	Tolerance	Coating	Form
66712204	4HX		B
66722204	4HX		B
66732204	4HX		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712205	6GX		B
66722205	6GX		B
66732205	6GX		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712208	6HX		B
66722208	6HX		B
66722208	6HX		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712209	7GX		B
66722209	7GX		B
66732209	7GX		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712217	7G		B
66722217	7G		B
66732217	7G		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712218	ISO2 6H		B
66722218	ISO2 6H		B
66732218	ISO2 6H		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712219	ISO1 4H		B
66722219	ISO1 4H		B
66732219	ISO1 4H		B
-	-	-	-

Article No	Tolerance	Coating	Form
66712220	ISO3 6G		B
66722220	ISO3 6G		B
66732220	ISO3 6G		B
-	-	-	-

d1 / *Çap*	Thread Pitch (P) *Diş Adımı (P)*	Diameter Threading Core (DK) *Ön Delik Çapı (DK)*	Square Width (SW) *Kare Genişliği (SW)*	Diameter Shank (D2) *Şaft Çapı (d2)*	Full Length (L1) *Tam Uzunluk (L1)*	Length Threading (L2) *Diş Uzunluğu (L2)*	Flute Length (L3) *Kanal Uzunluğu (L3)*	Standard *Standart*
M03	0,50 mm	2,50 mm	2,70 mm	3,50 mm	56,00 mm	10,00 mm	14,00 mm	DIN 371
M04	0,70 mm	3,30 mm	3,40 mm	4,50 mm	63,00 mm	12,00 mm	17,00 mm	DIN 371
M05	0,80 mm	4,20 mm	4,90 mm	6,00 mm	70,00 mm	14,00 mm	21,00 mm	DIN 371
M06	1,00 mm	5,00 mm	4,90 mm	6,00 mm	80,00 mm	16,00 mm	26,00 mm	DIN 371
M08	1,25 mm	6,80 mm	6,20 mm	8,00 mm	90,00 mm	17,00 mm	31,00 mm	DIN 371
M10	1,50 mm	8,50 mm	8,00 mm	10,00 mm	100,00 mm	20,00 mm	35,00 mm	DIN 371
M12	1,75 mm	10,20 mm	7,00 mm	9,00 mm	110,00 mm	24,00 mm	45,00 mm	DIN 376
M14	2,00 mm	12,00 mm	9,00 mm	11,00 mm	110,00 mm	26,00 mm	49,00 mm	DIN 376
M16	2,00 mm	14,00 mm	9,00 mm	12,00 mm	110,00 mm	26,00 mm	50,00 mm	DIN 376
M18	2,50 mm	15,50 mm	11,00 mm	14,00 mm	125,00 mm	30,00 mm	58,00 mm	DIN 376
M20	2,50 mm	17,50 mm	12,00 mm	16,00 mm	140,00 mm	32,00 mm	58,00 mm	DIN 376
M22	2,50 mm	17,50 mm	12,00 mm	16,00 mm	140,00 mm	32,00 mm	58,00 mm	DIN 376
M24	3,00 mm	21,00 mm	14,50 mm	18,00 mm	160,00 mm	36,00 mm	69,00 mm	DIN 376